



The above pictured System is a **PERMADUR** Series 406 Plate/Disc Handling System. This System consists of a 330 Power Pac with Turnbuckle Structural Slings, a 36" Main beam and two 48" Crossarms with 2ea. 36" Crossarms welded to them to create a Box to support 6ea. VPN-16-30 Vacuum Pads. This design enables the System to handle 64" OD Discs with a 17" OD x 7-1/2" High Grapple Plate in the center. The System has an 8000lbs. Capacity and utilizes a 460 VAC Power Supply. To the right are pictures showing the internal components of the Power Pac to include Motor/Pump assembly, Vacuum Control Valve, and Filters. Built-in to the Beam were 2 Sit Down Legs to support the System when not in use.

